

SubBlock CAD

Product Information



Print. Cut. Press.

High Quality Heat Transfer Flex Film for CAD Cutting

SubBlock CAD is the ideal solution when you require a CAD cut logo or text transfer on a sublimated garment. The backing carrier of SubBlock CAD prevents dye migration from sublimated garments or ink-heavy materials and garments.

Technical Information:

- Material for CAD cutting/plotting
- Washable up to 80°C
- Transfers to cloth: 8 - 10 seconds / 150°C - 155°C / 1.5 - 2 bar

Packaging:

- Rolls of 25 metres - width: 50cm
- By the metre - width: 50cm

Application to material:

- Cotton
- Polyester
- Polyester/cotton
- Lycra

SubBlock CAD

Application Instructions



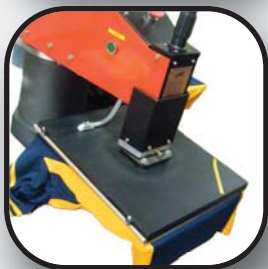
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Temperature: 150°C

Pressure: Light/Medium

Application Time: 5 - 10 seconds

Application Sequence:



Follow these steps for a perfect press!

1. Place the garment on the heat press so that it is sitting flat and straight. Place a cloth over areas such as buttons and zippers to avoid heat marks. Take care to ensure that pressure will distribute evenly when pressing near these raised surfaces.
2. Perform a pre-press using the settings listed above to ensure the garment is dry and primed for the proper press.
3. Peel the backing paper from the transfer and place it in the desired position on the garment, taking care to ensure no bubbles or wrinkles form underneath.
4. Commence the press. Once completed, rub the transfer over with a cloth for a few seconds and remove the carrier backing while it is still warm.

Troubleshooting:

- Q.** *The transfer is not sticking onto the garment properly!*
- A.** Not enough pressure is being applied / temperature is set too high or low / garment is not dry. Try a few sample presses.

Please Note: While we try our best to provide accurate information, please be aware that textiles vary in their material compositions and all heat presses differ slightly in their pressure and temperature settings. Always perform a couple of sample tests before you commence your proper pressing run.