

# SubBlock PRINT

## Product Information



Print. Cut. Press.

### High Quality Heat Transfer Flex Film for Sublimation Printing

**SubBlock PRINT is the ideal solution when you require a full colour transfer on a sublimated garment. The foil backing film on SubBlock PRINT prevents dye migration from sublimated garments or ink-heavy materials and garments.**

#### **Technical Information:**

- Substrate for solvent/eco-solvent inks
- Washable up to 50°C
- Transfers to textiles: 8 - 20 seconds / 150°C - 155°C / 1.5 - 2 bar

#### **Packaging:**

- Rolls of 25 metres - width: 50cm
- By the metre - width: 50cm

#### **Application to material:**

- Cotton
- Polyester
- Polyester/cotton
- Lycra

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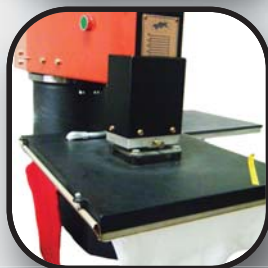
## Application Instructions



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Temperature: 150 °C    Pressure: Moderate    Application Time: 8 - 12 seconds

### Application Sequence:



### Follow these steps for a perfect press!

1. Place the garment on the heat press so that it is sitting flat and straight. Place a cloth over areas such as buttons and zippers to avoid heat marks. Take care to ensure that pressure will distribute evenly when pressing near these raised surfaces.
2. Perform a pre-press using the settings listed above to ensure the garment is dry and primed for the proper press.
3. Peel the backing paper from the transfer and place it in the desired position on the garment, taking care to ensure no bubbles or wrinkles form underneath.
4. Commence the press. Once completed, rub the transfer over with a cloth for a few seconds and allow sufficient time for the transfer to cool before removing the carrier backing.

### Troubleshooting:

- Q.** *The transfer is not sticking onto the garment properly!*
- A.** Not enough pressure is being applied / temperature is set too high or low / garment is not dry. Try a few sample presses.
- Q.** *The transfer is showing the texture underneath after application, how do I avoid this?*
- A.** Reduce the pressure.

**Please Note:** While we try our best to provide accurate information, please be aware that textiles vary in their material compositions and all heat presses differ slightly in their pressure and temperature settings. Always perform a couple of sample tests before you commence your proper pressing run.