# DIGITAL FLOCK

Digital Flock is a our premium printable flock product. This felt-like vinyl adds a soft feel to any design. Ideal for quirky t-shirts or sports numbers, Digital Flock allows you to print your designs with a soft, raised effect once pressed. The furry feel means larger, block designs don't feel 'plasticy' or stiff. Looking for something truely unique? Digital Flock is the way to go!

## RECOMMENDED FABRICS

- Cotton
- Polyester
- Cotton/Polyester Blends

Please note: Always check fabric makeup and test press when possible.

## TECHNICAL INFORMATION

**Thickness:** 500 Microns
**Finish:** Matte Textured/Raised
**Carrier:** Medium/High Tack
**Rating:** OEKO- TEK Standard 100 Certified

## PRINT INSTRUCTIONS

**Printer:** Mild Solvent / Eco Solvent
**Mode:** Print & Cut
**Overprint Times:** 2
**Recommended Profile:** Contact us for info

### HEATERS

**Pre:** 30-40°C *(environment dependant)*
**Print:** 30-40°C *(environment dependant)*
**Post:** 35-40°C *(environment dependant)*

## WASHING INSTRUCTIONS

- Avoid in the first 24 hours
- No higher than 40°C
- Do not dry clean or tumble dry
- Hang dry inside-out
- Avoid over exposure to direct sunlight

## FOR USE WITH

- Stahls High Tack Application Tape
- Commercial Heat Press

## CUTTING NOTES

**Blade:** Standard Cutting Blade (45°) or 60°
**Pressure:** From 80g (New blade)
**Recommended cut size:** 15mm Text (for fast weeding)

**Please note:** Always test cut prior to any production. Remember cutter settings will need to be adjusted between products and as your blade ages.

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## APPLICATION INSTRUCTIONS

**Temperature:** 150°C
**Time:** 10 seconds
**Pressure:** Medium / 50-60psi / 4bar / #5-6 on Hotronix
**Peel:** Hot (Immediate)