



# DIGITAL INVITE LIGHT

Speed up production with our fastest drying, easiest to weed print HTV. Create full colour transfers with detail as fine as 5mm text. Once pressed, Invite Light feels like part of the garment. Features OEKO- TEK Standard 100 Certified, meaning it is free of harmful substrates and chemicals. Invite Light is our number one choice for printable vinyl.

## RECOMMENDED FABRICS

- Cotton
- Polyester
- Cotton/Polyester Blends

Please note: Always check fabric makeup and test press when possible.

## TECHNICAL INFORMATION

**Thickness:** 90 Microns

**Finish:** Matte and Gloss

**Carrier:** Medium/High Tack

**Rating:** OEKO- TEK Standard 100 Certified

## PRINT INSTRUCTIONS

**Printer:** Mild Solvent / Eco Solvent

**Mode:** Print & Cut

**Recommended Profile:** Contact us for info

## HEATERS

**Pre:** 30-40°C (environment dependant)

**Print:** 30-40°C (environment dependant)

**Post:** 35-40°C (environment dependant)

## FOR USE WITH

- Stahls High Tack Application Tape
- Commercial Heat Press

## WASHING INSTRUCTIONS

- Avoid in the first 24 hours
- No higher than 40°C
- Do not dry clean or tumble dry
- Hang dry inside-out
- Avoid over exposure to direct sunlight

## CUTTING NOTES

**Blade:** Standard Cutting Blade (45°)

**Pressure:** From 60g (New blade)

**Recommended cut size:** 5mm Text (for fast weeding)

**Please note:** Always test cut prior to any production. Remember cutter settings will need to be adjusted between products and as your blade ages.

  
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## APPLICATION INSTRUCTIONS

**Temperature:** 150°C

**Time:** 12 seconds

**Pressure:** Medium / 50-60psi / 4bar / #5-6 on Hotronix

**Peel:** Hot (Immediate)

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